



UNI-ROYAL
厚聲集團

DATA SHEET

Product Name Radial Terminal Type Cement Fixed Resistors

Part Name PRTA Series

File No. DIP-SP-038

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1.0 Scope

This datasheet is the characteristics of Power Metal Fixed Resistors manufactured by UNI-ROYAL.

2. Explanation of Part No. System

The standard Part No. includes 14 digits with the following explanation:

2.1 For Cement Fixed Resistors, these 4 digits are to indicate the product type but if the product type has only 3 digits, the 4th digit will be “0”

Example: PRTA=PRTA type

2.2 5th~6th digits:

2.2.1 For power of 1 watt to 16 watt ,the 5th digit will be a number or a letter code and the 6th digit will be the letters of W.

Example: AW=10W FW=15W

2.2.2 For power rating between 20 watt to 99 watt, the 5th and the 6th digits will show the whole numbers of the power rating itself.

Example: 20=20W 30=30W 40=40W

2.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance.

J=±5% K= ±10%

2.4 The 8th to 11th digits is to denote the Resistance Value.

2.4.1 For Cement Fixed Resistors the 8th digits will be coded with “W”or “P”to denote Wire-wound type or Power Film type respectively of the Cement Fixed Resistor product. The 9th to 11th please refer to point a) of item 4.

Example: W12J=1.2Ω W120=12Ω P273=27KΩ

2.5 The 12th, 13th & 14th digits.

2.5.1 The 12th digit is to denote the Packaging Type with the following codes:

B=Bulk/Box

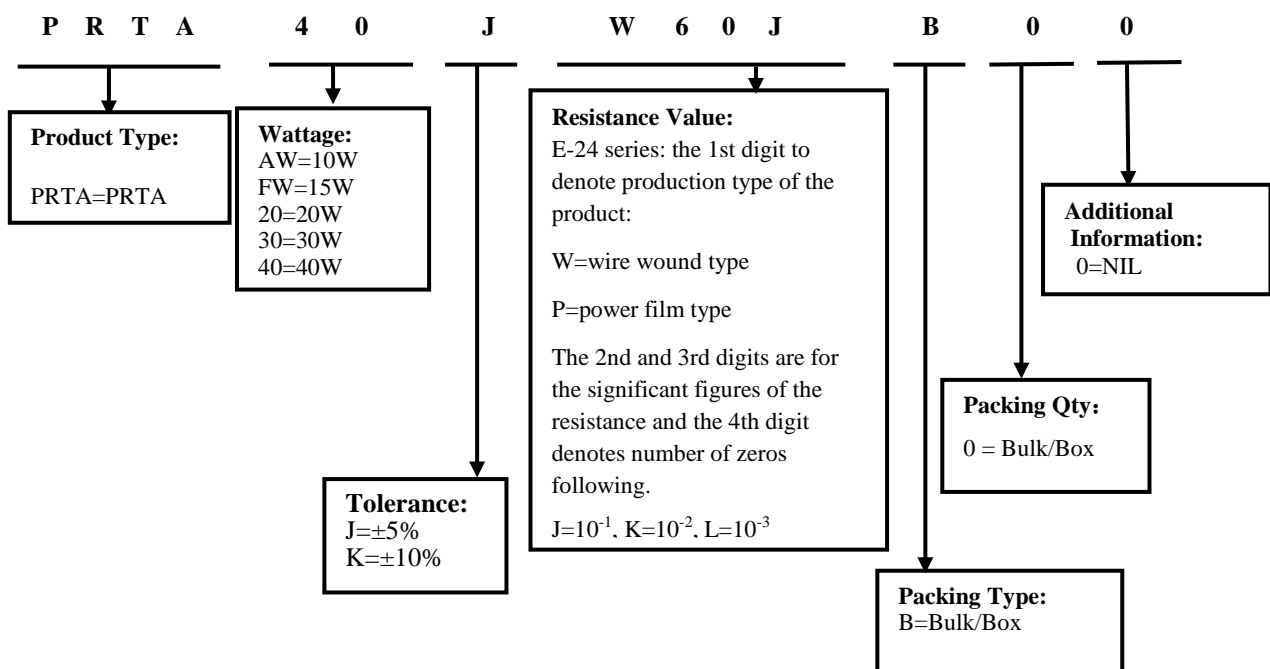
2.5.2 The 13th digit is normally to indicate the Packing Quantity, This digit should be filled with “0”for the Cement products with “Bulk/Box”packing requirements.

2.5.3 For some items, the 14th digit alone can use to denote special features of additional information with the following codes or standard product

Example: 0= standard product

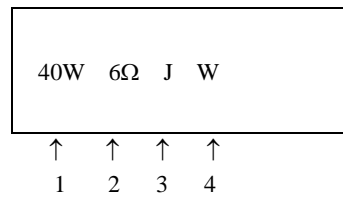
3. Ordering Procedure

(Example: PRTA 40W ±5% 6Ω B/B)



4. Marking

Example:



Code description and regulation:

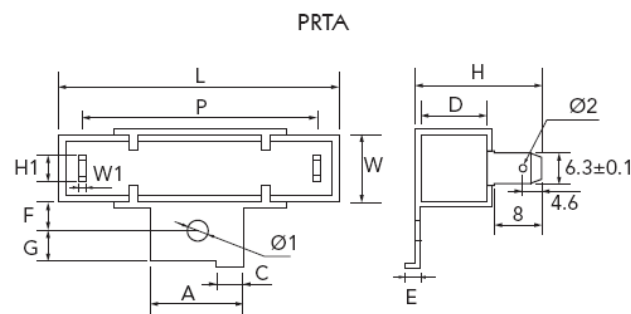
1. Wattage Rating
2. Nominal Resistance Value
3. Resistance Tolerance. J: $\pm 5\%$
K: $\pm 10\%$

4. Pattern:

- M: Power film
- W: Wire wound

Color of marking: Black Ink

5. Ratings & Dimension



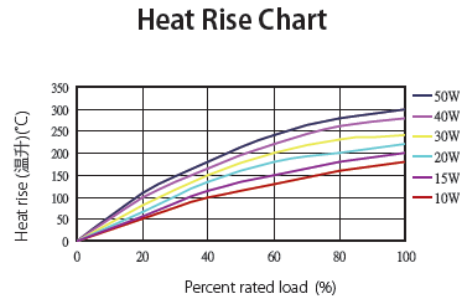
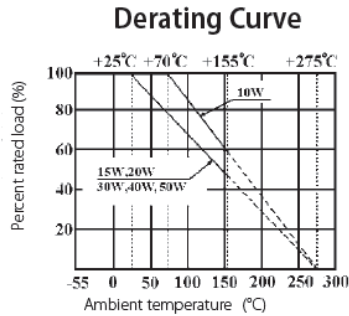
5.1 Dimension (mm):

| Type Dimension | PRTA 10W | PRTA 15W | PRTA 20W | PRTA 30W | PRTA 40W | PRTA 50W |
|------------------|----------|----------|----------|----------|----------|----------|
| W ± 1.0 mm | 10 | 12.5 | 12.5 | 19 | 19 | 19 |
| D ± 1.0 mm | 9 | 11.5 | 13.5 | 19 | 19 | 19 |
| L ± 1.5 mm | 48 | 48 | 63 | 75 | 90 | 90 |
| P ± 1.0 mm | 32 | 32 | 44 | 54 | 70 | 70 |
| H ± 1.0 mm | 19 | 23.5 | 25 | 30 | 30 | 30 |
| A ± 0.5 mm | 12 | 12 | 12 | 18 | 18 | 18 |
| H1 ± 0.4 mm | 8.0 | 7.6 | 7.6 | 7.6 | 8.0 | 8.0 |
| C ± 0.5 mm | 3 | 3 | 3 | 3 | 3 | 3 |
| F ± 0.5 mm | 8.7 | 8.0 | 10 | 9.5 | 9.5 | 9.5 |
| G ± 0.5 mm | 5 | 6 | 6 | 7.5 | 7.5 | 7.5 |
| E ± 1.0 mm | 3 | 3 | 3 | 4 | 4 | 4 |
| Ø1 ± 0.2 mm | 4.1 | 4.1 | 4.1 | 6.0 | 6.0 | 6.0 |
| Ø2 ± 0.2 mm | 1.6 | 1.6 | 1.6 | 1.6 | 1.6 | 1.6 |
| W1 ± 0.08 mm | 0.8 | 0.8 | 0.8 | 0.8 | 0.8 | 0.8 |

5.2 Resistance Range :

| Type | PRTA 10W | PRTA 15W | PRTA 20W | PRTA 30W | PRTA 40W | PRTA 50W |
|------------|------------|-------------|-------------|----------|----------|----------|
| Wire-wound | 1Ω~820Ω | 1Ω~1KΩ | 2Ω~1.2KΩ | 3Ω~1.5KΩ | 6Ω~1.5KΩ | 6Ω~1.5KΩ |
| Power Film | 821Ω~200KΩ | 1.1KΩ~200KΩ | 1.3KΩ~200KΩ | / | / | / |

6. Derating Curve



6.1 Voltage rating:

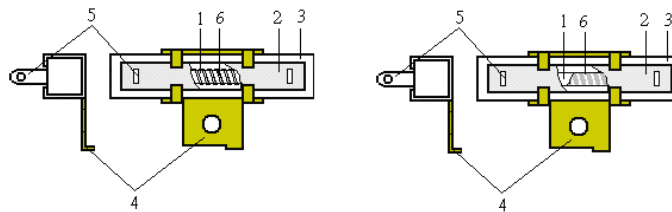
Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Where: RCWV = rated dc or RMS ac continuous working voltage at commercial-line frequency and waveform (VOLT.)

P = power rating (WATT.) R= nominal resistance (OHM)

7. Structure



| No. | Name | Material Generic Name |
|-----|--------------------|------------------------------------|
| 1 | Body | Al ₂ O ₃ |
| 2 | Filling materials | SiO ₂ |
| 3 | Ceramic case | Al ₂ O ₃ CaO |
| 4 | Bracket | Iron |
| 5 | Terminal lug | Steel(tin plated iron surface) |
| 6 | Resistance element | Power Film: Metal Oxide Film |
| | | Wire-Wound: Alloy Wire |

8. Performance Specification

| Characteristic | Limits | Test Methods (GB/T5729&JIS-C-5201&IEC60115-1) |
|-------------------------|--|--|
| Temperature Coefficient | ≧ 20Ω: ±350PPM/°C max.. < 20Ω: ±400PPM/°C max.. | 4.8 Natural resistance changes per temp. Degree centigrade $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (PPM/°C)}$ R ₁ : Resistance Value at room temperature (t ₁) ; R ₂ : Resistance at test temperature (t ₂) t ₁ : +25°C or specified room temperature t ₂ : Test temperature (-55°C or 125°C) |
| Short-time overload | Resistance change rate is: ±(5%+0.05Ω)Max. With no evidence of mechanical damage. | 4.13 Permanent resistance change after the application of a potential of 2.5 times rcwv for 5 seconds. |

| | | |
|---------------------------------|---|---|
| Dielectric withstanding voltage | No evidence of flashover mechanical damage, arcing or insulation break down. | 4.7 Resistors shall be clamped in the trough of a 90°metallic V-block and shall be tested at AC potential respectively specified in the above list for 60-70 seconds.for cement fixed resistors the testing voltage is 1000V. |
| Terminal strength | No evidence of mechanical damage | 4.16 Direct load: Resistance to a 2.5 kg direct load for 10 seconds in the direction of the longitudinal axis of the terminal leads. Twist test: Terminal leads shall be bent through 90°at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations. |
| Resistance to soldering heat | Resistance change rate is: ± (1%+0.05Ω) Max. With no evidence of mechanical damage | 4.18 Permanent resistance change when leads immersed to a point 2.0-2.5mm from the body in 260°C±5°C solder for 10±1 seconds. |
| Solderability | 95% coverage Min. | 4.17 The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes. Test temp. Of solder:245°C±3°C Dwell time in solder: 2~3seconds. |
| Humidity (Steady state) | Resistance change rate is: ±(5%+0.05Ω)Max. With no evidence of mechanical damage. | 4.24 Temporary resistance change after 240 hours exposure in a humidity test chamber controlled at 40±2°C and 90~95%RH relative humidity |
| Load life in humidity | For Wire-wound: ΔR/R: ±5% For Power film range: < 100KΩ ΔR/R: ±5% ≥ 100KΩ ΔR/R: ±10% | 7.9 Resistance change after 1,000 hours (1.5 hours “ON”, 0.5 hour “OFF”) at RCWV in a humidity test chamber controlled at 40 °C±2°C and 90 to 95% relative humidity. |
| Load life | For Wire-wound: ΔR/R: ±5% For Power film range: < 100KΩ ΔR/R: ±5% ≥ 100KΩ ΔR/R: ±10% | 4.25.1 permanent resistance change after 1,000 hours operating at RCWV with duty cycle of 1.5 hours “ON”, 0.5 hour “OFF” at 70 °C±2°C ambient. |
| Low Temperature Storage | For Wire-wound: ΔR/R: ±5% For Power film range: < 100KΩ ΔR/R: ±5% ≥ 100KΩ ΔR/R: ±10% | IEC 60068-2-1 (Aa) Lower limit temperature , for 2H. |
| High Temperature Exposure | For Wire-wound: ΔR/R: ±5% For Power film range: < 100KΩ ΔR/R: ±5% ≥ 100KΩ ΔR/R: ±10% | MIL-STD-202 108A Upper limit temperature , for 16H. |

9. Note

- 9.1. UNI-ROYAL recommend products store in warehouse with temperature between 15 to 35°C under humidity between 25 to 75%RH.
Even under storage conditions recommended above, solder ability of products will be degraded stored over 1 year old.
- 9.2. Cartons must be placed in correct direction which indicated on carton, otherwise the reel or wire will be deformed.
- 9.3. Storage conditions as below are inappropriate:
- Stored in high electrostatic environment
 - Stored in direct sunshine, rain, snow or condensation.
 - Exposed to sea wind or corrosive gases, such as Cl₂, H₂S, NH₃, SO₂, NO₂, Br etc.

10. Record

| Version | Description | Page | Date | Amended by | Checked by |
|---------|--|------|--------------|-------------|------------|
| 1 | First version | 1~6 | Mar.20, 2018 | Haiyan Chen | Nana Chen |
| 2 | Modify characteristic | 4~5 | Feb.26, 2019 | Haiyan Chen | Yuhua Xu |
| 3 | Modify characteristic | 5 | Nov.20,2020 | Song Nie | Yuhua Xu |
| 4 | Modify the temperature coefficient test conditions | 5 | Nov.07, 2022 | Haiyan Chen | Yuhua Xu |

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